(a	biodegradable or breaks down naturally made from a renewable source or does not use up petroleum		
	reduce visual pollution or reduces need for landfill sites or less danger to wildlife any TWO ignore mention of toxic gases		
(b)	(i)	ester accept polyester or fat or lipid or vegetable oil or carboxylic acid	[1]
	(ii)	acid or carboxylic <u>acid</u> or alkanoic <u>acid</u> alcohol or hydroxyl or alkanol NOT formulae NOT hydroxide	[1] [1]
	(iii)	condensation COND because water is formed in reaction or monomer does not have C=C bond	[1] [1]
(c)	(i)	lactic acid → acrylic acid + water	[1]
	(ii)	add bromine (water) or bromine in an organic solvent remains brown/orange/yellow goes colourless NOT clear If mark 1 near miss e.g. bromide allow marks 2 and 3 Colour of reagent must be shown somewhere for [3] otherwise max [2]	[1] [1] [1]
		OR acidified potassium manganate(VII) purple/pink to colourless	
		OR alkaline potassium manganate(VII) purple/pink to green or purple/pink to brown precipitate	

1

2	(a	(i)	heat catalyst	[1] [1]
		(ii)	an equation that gives: alkene + alkane or alkene + hydrogen	[1]
			a correct and balanced equation for the cracking of decane, C ₁₀ H ₂₂ but not but-1-ene	[1]
	((iii)	water or steam	[1]
	(b)	(i)	$C_4H_9OH + 6O_2 \rightarrow 4CO_2 + 5H_2O$ If only error is balancing the oxygen atoms	[2 [1]
		(ii)	butanol + methanoic acid → butyl methanoate + water correct products or reactants ONLY	[2] [1]
	(c)	(i)	correct structural formulae [1] each accept either propanol and –OH in alcohol and acid penalise once for CH_3 type diagrams For either C_3H_8O or $C_3H_6O_2$ [0]	[2]
		(ii)	to conserve petroleum or reduce greenhouse effect	[1]
	(d)	hav	e same boiling point	[1]
			[Total:	13]

3 (a ((i)	C_6H_5COOH or $C_6H_5CO_2H$ NOT $C_7H_6O_2$ / C_6H_6COO	[1
		(ii)	sodium hydroxide + benzoic acid = sodium benzoate + water correct spelling needed NOT benzenoate ACCEPT correct symbol equation	[1]
		(iii)	sodium carbonate or oxide or hydrogencarbonate any TWO NOT Na	[2]
	(b)		7.7%	[1]
		(ii)	for any number: equal number ratio for example 1:1 or 6:6	[2]
		(iii)	empirical formula is CH molecular formula is C_6H_6 no e.c.f., award of marks not dependent on (ii)	[1] [1]
	(c)		$C_6H_8O_6$	[1]
		(ii)	carbon – carbon double bond or alkene alcohol or hydroxyl or hydroxy NOT hydroxide hydroxide and alcohol = 0	[1] [1]

4	(a	(i)	heat (energy)	[1]
		(ii)	exothermic	[1]
		(iii)	$C_2H_5OH + 3O_2 = 2CO_2 + 3H_2O$ For $CO_2 + H_2O$ ONLY [1]	[2
		(iv)	plotting points correctly straight line between –2640 and –2700kJ/mol NOTE minus sign needed	[1] [1] [1]
·		(v)	same functional group	
			ANY TWO	[2]
	(b)		CH ₃ - CH(OH)-CH ₃	[1]
			NOT C ₃ H ₇ OH propan-2-ol "2" is needed NOTE the name and the formula must correspond for both marks accept full structural formula – all bonds shown correctly accept formulae of the ether NOT CH ₃ - CH(HO)-CH ₃	[1]
(c) (h N a	cracking leat (alkane) or (alkane) and catalyst NOTE thermal cracking or catalytic cracking [2] likane = alkene + hydrogen NNY TWO	[2]
		0	OR steam reforming[2] $CH_4 + H_2O = CO + 3H_2$ [2]or water/steam[1]catalyst or heat[1]	
	(i	ir	combustion or burning ncomplete or insufficient oxygen/air DR ACCEPT steam reforming as above [2]	[1] [1]
	(ii	Ć 0	nigh pressure COND forward reaction volume decrease or volume of reactants greater than that of products	[1]
		O	or fewer moles of gas on the right or fewer gas molecules on right NOTE accept correct arguments about either reactants or products	[1]
(d)	n	nethyl ethanoate	[1]
	(i	ii) p	propanoic acid or propanal	[1]
	(ii	ii) e	ethene	[1] [Total: 20]

5	(a)(i) boiling			[1]
(ii) lower temperature over temperature r			e or no plateau	[1]
	(iii) direct continuation of E to F			[1]
	(iv)	close or touching	far apart fast and random	[2] [1]
		cannot move apart	can move apart	[2]
	 (b)(i) calcium ethanoate + hydrogen (ii) zinc oxide or hydroxide (c) CH₃COOH + NaOH ⇌ CH₃COONa + H₂O reactants [1] products [1] 			[1]
				[1]
				[2]
				TOTAL = 12